

Tapping Fluid S

TECHNICAL DATA SHEET

Tapping Fluid S

Description

A high performance tapping fluid suitable for heavy duty tapping operations. The product gives superior surface finish and tool-life. The product can also be used for tapping of stainless and other hard alloys, as well as non-ferrous metals. It is a premium tapping fluid with exceptional performance on all metals. It is non-staining.

It has additional benefits of easy wash-ability and dissolves into water-mix machine coolant to enhance the performance of cutting fluids.

Benefits

- Excellent lubricity
- Excellent EP Performance.
- Cost effective
- Highly treated
- Excellent surface finish
- Enhanced Tool-life
- Very economical in-use
- Suitable for difficult alloys

Typical Physical Properties

Appearance	Pale fluid
Specific Gravity	~1.0 @ 20°C
Foaming Tendency	Low
Viscosity at 40°C	250 cSt
Lubricity	Very High
Chlorine (elemental)	Nil %
Sulphur (active)	Nil %
Usage Concentration	As supplied

Application Method

Tapping Fluid S is suitable for forming of ferrous alloys, including modern aerospace type materials.

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