

Technical Data Sheet

Coolant CI-40-H

High performance semi synthetic, water miscible, metalworking fluid concentrate that produces an ultra-stable micro emulsion for use in hard water.

Chlorine-free

Coolant CI-40-H is a 40% oil, translucent, watermix cutting fluid used for sawing, turning, milling, drilling and threading, general purpose surface, cylindrical and centreless grinding on ferrous alloys including cast iron.

Key Benefits

- Ultra Long Sump Life
- Improved Tool Life
- Highly Stable Micro-Emulsion
- Operator Friendly
- Excellent Corrosion Protection
- Low Foam in soft water.
- Reduced Sticky Deposits
- Less Product Loss due to Draw-Out

Typical Applications

- | | |
|---|------|
| • General Machining | 4-6% |
| • Grinding: - cylindrical, centreless, surface. | 3-5% |
| • Form Grinding | 4-6% |
| • Milling and threading | 5-7% |

Typical Data

<u>Concentrate</u>	
Appearance	Green Fluid
Specific Gravity	0.98
Mineral Oil Content %	40

<u>Emulsion</u>	
Appearance	Transparent
pH at 5%	9.2
IP287 pass at %	2.0
Refractometer Factor	1.1

Emulsion Type

- Micro-emulsion
- Medium Oil Content
- No EP additives.

Compatibility

- Ferrous metals including stainless steel, and cast iron.
- Inconel and other high spec alloys
- Titanium alloys
- Plastics

General Compatibility

- Waters from 200ppm to 500ppm (Calcium hardness)
- Low foaming tendency
- Suitable for high pressure applications
- Suitable for low pressure applications

Health and Safety

Full health and safety data sheet is available on request.

Storage

- Store indoors
- Store between 4 °C and 34°C
- Shelf life is 6 months from date of supply
- Store undercover or if outdoors on its side.

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