

Technical Data Sheet

Coolant HW1100

It is a medium oil content, stable, water soluble metal working fluid, designed for use in the most difficult hard waters giving good corrosion protection of a medium oil content product. It is an excellent multipurpose cutting fluid providing superb cooling and flushing characteristics.

Chlorine-free.

Coolant HW1100 is suitable for machining a wide variety of materials including cast iron, mild steels, stainless steels and other easy to medium machinability materials.

Key Benefits

- Long Sump Life
- Improved Tool Life
- Excellent surface finish
- Excellent visibility
- Operator Friendly
- Excellent Corrosion Protection
- Low Foam in soft water.
- Reduced Sticky Deposits
- Less Product Loss due to Draw-Out

Typical Applications

- | | |
|------------------------------------|------|
| • Grinding cylindrical, centreless | 3-5% |
| • Form grinding | 4-6% |
| • General Machining | 4-6% |
| • Milling, Threading | 6-8% |

Typical Data

<u>Concentrate</u>	
Appearance	Green Fluid
Specific Gravity	0.98
Mineral Oil Content %	40

<u>Emulsion</u>	
Appearance	Translucent
pH at 5%	9.2
IP287 pass at %	2.0
Refractometer Factor	1.1

Emulsion Type

- Translucent emulsion
- Medium Oil Content
- Lubricity additives.

Compatibility

- Ferrous metals including stainless steel.
- Titanium alloys
- Plastics

General Compatibility

- Waters from 200ppm to 800ppm (Calcium hardness)
- Low foaming tendency (in hard water)
- Suitable for medium pressure applications
- Suitable for low pressure applications

Health and Safety

Full health and safety data sheet is available on request.

Storage

- Store indoors
- Store between 4 °C and 34°C
- Shelf life is 6 months from date of supply
- Store undercover or if outdoors on its side.

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John Neale Ltd, Halesowen, West Midlands
Phone / Fax: 0121 585 8793, Mobile: 07941774592
E-Mail: info@johnnealeltd.co.uk Web: - www.johnnealeltd.co.uk