

TECHNICAL DATA SHEET

Vanishing Oil AQ-YM

Description

A modern high quality, high performance Vanishing oil to give significant enhancements in tool-life, operator comfort, and surface finish. It based on a special synergistic blend of synthetic lubricity enhancers. It is hydrocarbon-free.

Vanishing Oil AQ-YM is non-VOC oil which gives low residues on formed components. It is fast drying and low odour. It is especially suitable for non-ferrous metal applications, including all aluminium and aluminium alloys and yellow metals. It is suitable for blanking, forming, punching, and pressing of non-ferrous metals, giving superior surface finish and tool-life.

Components can generally be welded and painted without post treatment.

Benefits

Vanishing Oil AQ-YM
• Low Odour
• Faster Drying
• Multi-metal
• Non Staining
• Low residues



Typical Physical Properties

	Vanishing Oil AQ-YM
Appearance	Pale Amber Liquid
Specific Gravity	~1.00 @ 20°C
EP Performance	Moderate / High
Lubricity	High
Chlorine	Nil
Sulphur (active)	Nil
Usage Concentration	As supplied

Application Method

Vanishing Oil AQ-YM cannot top up conventional oils; reservoirs should be drained before being refilled.

The oil can be applied by brush, swab, roller, spray, or automatic applicator.