

TECHNICAL DATA SHEET

Vanishing Oil AQ10

Description

A modern high quality, high performance vanishing oil to give significant enhancements in tool-life, operator comfort, and surface finish. It based on a special synergistic blend of synthetic lubricity enhancers.

Vanishing Oil AQ10 is non-VOC vanishing oil which gives virtually no residues on formed components. It is fast drying and very low odour. It is suitable for multi-metal applications, including all non-ferrous and ferrous alloys. It is suitable for blanking, forming, punching, and pressing of ferrous and non-ferrous metals, giving superior surface finish and tool-life.

Benefits

Vanishing Oil AQ10	
➤	Low Odour
➤	Faster Drying
➤	Multi-metal
➤	Non Staining
➤	Low residues

Typical Physical Properties

	Vanishing Oil AQ10
Appearance	Pale Amber Liquid
Specific Gravity	~1.00 @ 20°C
EP Performance	Moderate
Viscosity at 40°C	2cSt
Lubricity	High
Chlorine	Nil
Sulphur (active)	Nil
Usage Concentration	As supplied

Application Method

Vanishing Oil AQ10 cannot top up conventional vanishing oils, reservoirs should be drained before being refilled.

The oil can be applied by brush, swab, roller, spray, or automatic applicator.