

TECHNICAL DATA SHEET

Vanishing Oil AQFF

Description

A modern high quality, high performance vanishing oil to give significant enhancements in tool-life, operator comfort, and surface finish. It based on a special synergistic blend of synthetic lubricity enhancers, it has been designed specifically for aluminium and other non-ferrous alloys.

Vanishing Oil AQFF is non-VOC vanishing oil which gives low residues on formed components. It is fast drying and very low odour. It is suitable for multi-metal applications, including all non-ferrous and ferrous alloys. It is suitable for blanking, forming, punching, and pressing of ferrous and non-ferrous metals, giving superior surface finish and tool-life.

Benefits

Vanishing Oil AQFF	
➤	Low Odour
➤	Faster Drying
➤	Multi-metal
➤	Non Staining
➤	Low residues

Typical Physical Properties

	Vanishing Oil AQFF
Appearance	Pale Amber Liquid
Specific Gravity	~1.00 @ FF°C
EP Performance	High
Viscosity at 40°C	5cSt
Lubricity	High
Chlorine	Nil
Sulphur (active)	Nil
Usage Concentration	As supplied

Application Method

Vanishing Oil AQFF cannot top up conventional vanishing oils; reservoirs should be drained before being refilled.

The oil can be applied by brush, swab, roller, spray, or automatic applicator.